



SIDDHI CONSULTANTS

G.P.C.B Recognized Environmental Auditor
(An ISO 9001 : 2000 Certified Organization)



MKT/F/06

COMPANY PROFILE

Rev. 02

☞ We, as an organization -

Siddhi Consultants is endeavored to serve the industry by providing consultancy for Environmental Management and Industrial Safety and Occupational Health.

☞ Our involvement stage –

We can assist an industry at any of the development stages right from conceptualization to operation viz. project (plant designing (process & detail engg.) - Statutory approvals (NOC, CC&A, EC, licenses) - production - EMS set-up and management - safety - energy saving and conservation - pollution control - environmental conservation - expansion

☞ Our location –

Notified area of Ankleshwar GIDC – Asia’s largest industrial zone having over 1000 manufacturing units of all scales i.e SSIs, MSIs and LSIs and of all kinds i.e chemicals, pharmaceuticals, bulk drugs and drug intermediates, dyes and dye intermediates, fine chemicals, specialty chemicals, engineering and fabrication, etc.

☞ Our spectrum of Services :

EFFLUENT ANALYSIS AND STACK MONITORING SERVICES

ENVIRONMENTAL CONSULTANCY

TESTING AND CERTIFICATION BY COMPETENT PERSON (CPS)

CERTIFICATE OF STABILITY

SERVICES IN THE FIELD OF SAFETY

EFFLUENT ANALYSIS AND STACK MONITORING SERVICES

- **Water and wastewater analysis**
(all major parameters viz. pH, SS, TDS, COD, BOD, DO, chlorides, sulphates, sulphides, phosphate, O&G, Ammonical Nitrogen, Heavy metals, Bioassay test etc.)
- **Stack and Ambient Air monitoring and analysis**
(all major parameters viz. SPM, PM, NO_x, SO_x, HCl, Chlorine, Ammonia, Hydrocarbons etc.)
- **Work Area Monitoring (of major chemicals)**

ENVIRONMENTAL CONSULTANCY

We were previously enlisted as Environmental Consultants by GUJARAT POLLUTION CONTROL BOARD and are presently recognized as Environmental Auditors for schedule II industries

- **Environmental Audit**(for industries falling in schedule II of the Environmental Audit Scheme as per the Hon’ble High Court order dtd. 20-12-1996 and modified by the order dtd. 13-03-2007)
- **Evaluation of Environmental Management System (EMS) and Certification For Adequacy**



- **Treatability study of effluents (for all major types of industries) – for improvement in treatment, revamping, debottlenecking of treatment plants, cost reduction, implementation of cleaner production technologies**
Our studies focus on minimizing capital costs as well as operating costs for treatment of effluents. We also make use of newer strategies like Prevention at source and Cleaner production technology towards reduction in effluent generation and conservation of water resources.
- **Study for maximum reuse of water in the plant along with calculations for savings**
The study includes identifying waste water streams, which can be reused after treatment, developing schemes for segregation of this streams from main stream, proper collection and treatment facility, recycling routes etc. The study also provides an estimate of the cost of reusing water into the plant and the savings gained through reuse of water.
Our clients have successfully obtained considerable savings through our studies for water reuse.
- **Design of ETP (new as well as for debottlenecking or expansion)- Complete Design Report with specifications and flow diagram**
- **ETP operation and troubleshooting or resetup**
- **Consultancy and Liasoning assistance for compliances of Environmental Act viz.**
 - Consents and Authorization of State Pollution Control board under Water Act, Air Act, and Hazardous Waste (Management and Handling) Rules,
 - No Objection Certificate from State Pollution Control Board
 - Environmental Clearance from Ministry of Environment & Forests, New Delhi.We provide consultation and assistance to industries for complying with various statutory requirements of the Environmental Act. It includes obtaining consents and NOC from Gujarat Pollution Control Board as well as Environmental Clearance from the Ministry of Environment & Forests (MoEF), New Delhi, starting from preparation of necessary documents and drawings to follow-up in the proceedings by attending to queries and providing all necessary information and support to the board or Ministry.
- **Environmental Impact Assessment(EIA) – Rapid & Comprehensive and Risk Assessment Studies**
We carry out EIA and Risk assessment studies as per the guidelines and formats of MoEF and GPCB incorporating all necessary environmental aspects and risk scenarios using latest risk assessment softwares.

Infrastructure and support system for Analytical services :

- We have a well-equipped analytical laboratory and all the necessary facilities for general and specific analysis of raw materials, finished products, air, water effluents and hazardous solid waste.
- We follow IS and APHA standards for testing procedures, and update our methods of analysis as per new publications and amendments. At present we are capable of analyzing all major parameters in accordance with the standard methods of IS and APHA.



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- We have all necessary laboratory set-up viz. tiled laboratory work tables, laboratory chemicals, glassware, equipment and instruments.
- Our instruments are from standard suppliers and regularly calibrated.
- In addition, other facilities include exhaust system for odour prevention, personal protective equipment (gloves, gas mask, face shield etc.), sufficient area, adequate lighting, laboratory furniture, separate instrument table, sand buckets, etc.
- We have a team of well-qualified chemists with ample experience and expertise in sampling and analysis.
- We also provide external training to our chemists from time to time to upgrade their knowledge w.r.t to new methods of analysis.
- All analytical data are recorded through computerized system.

Infrastructure and support system for Environmental Consultancy :

- Our team comprises of qualified engineers who have gained thorough knowledge in effluent treatment, design of Effluent treatment plants, ETP operation, EIA methodologies, risk assessment tools and techniques etc. This knowledge is coupled with the expertise of senior professionals to enable to develop methods for pollution control and prevention for various types of industries.
- We have laboratory scale effluent treatment modules for carrying out treatability of effluents.
- These include flocculation and coagulation tanks for primary treatment, aeration tank for secondary treatment and mini beds of activated carbon and sand filter for tertiary treatment. The sizing and hydraulics of ETP are designed based on the results obtained from this lab-scale treatment.
- In addition to literature related to standards methods of analysis, we have developed a library of books on environmental chemistry, waste water engineering, pollution control, Hazardous waste management etc.
- We are life members of UPL Rotary library which is only 1 km from our office, and we utilize this facility to continuously enrich our knowledge in these fields through regular reading of magazines and latest books. We have internet connection at our office computers and are members of some useful sites.



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Parameters analysed at our laboratory :

Sr. No.	Test
1	Temperature°C
2	Colour Pt – Co Colour units
3	Odour
4	Turbidity
5	Total Solids
6	Total Dissolved Solids
7	Total Suspended Solids
8	Dissolved Oxygen
9	Biochemical Oxygen Demand
10	Chemical Oxygen Demand
11	PH Value
12	Alkalinity
13	Acidity
14	Ammonical Nitrogen
15	Nitrates
16	Phosphates
17	Sulphates
18	Chlorides
19	Residual Chlorine
20	Silica
21	Calcium
22	Magnesium
23	Hardness
24	Sodium
25	Potassium
26	Iron
27	Heavy Metals (Pb, Zn, Cr, Cu, Sb, As, Hg, Cd)
28	Oil & Grease
29	Phenolic Compounds
30	Full Boiler Water Analysis
31	Drinking Water Analysis
32	Hazardous Waste Analysis
33	Solid Waste Analysis
34	Ambient Air Analysis for SPM, SO ₂ & No _x per station
35	Stack Monitoring for PM, SO ₂ & No _x per stack
36	Coal Analysis % Ash, % Moisture, % V.M., Calorific Value
37	Hydrated Lime % Ca (OH) ₂



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Instruments and other facilities at our laboratory :

Sr. No.	Instrument / Equipment	Make / Supplier	Specifications
1	Digital pH Meter	Elico India	pH range : 0.00 to 14.00 pH
2	Weighing Balance	K- Roy	Single Pan
3	Spectrophotometer (Digital)	Chemiline	wavelength range – 340 to 990 nm
4	Digital Flame Photometer	Chemi Line	0 To 100 PPM
5	Oven (Hot Air)	Labline	14" x 14" x 14" (250 °C max.)
6	COD Digestor	Labline	FOR 15 Samples Once
7	Muffle Furnace	Labline	1150 °C Max. with silica and porcelein crucibles
8	Heating Mantle	Labline	Cap. : 500 ML
9	B.O.D Incubator	-	-
10	Kjeldhal Assembly	-	-
11	Distillation unit	-	3 litre/hr
12	Thermometers	-	10 To 150 °C & 0 To 300 °C
13	Digital Direct TDS meter	Digital Instruments Corporation	0 To 200000 PPM
14	D.O. Meter	Chemi Line	0 To 20 PPM
15	Stack Monitoring Kit	Yash Engineers, Baroda	With stack velocity measurement, Dry Gas Meter and vacuum pump
16	High Volume Air Sampler (Carbon Brushless)	Yash Engineers, Baroda	With RSPM unit
17	Noise Level Meter	Lutron	Model : SL4010
18	Dragger Tube and pump		For Measuring concentration of diff.solvents and chemical
19	Gas Chromatograph	Netal India	----
20	Laminar Air Flow	Labline	2 x 2 x 2 Feet
21	Autoclave	----	----
22	Digital Colony Counter	Chemi line	CL - 910 , Count 9999
23	Microscope	C X L Plus	----
24	Centrifuge	Eltek	----
25	Hot Water Bath	Jay lab Instruments	6 Holes
26	Magnetic Stirrer With Hot Plate	Jay lab Instruments	----



TESTING AND CERTIFICATION BY COMPETENT PERSON (CPS)

Periodic examination and testing by Competent Person, as per Factories Act 1948, including external examination, internal examination, Hydraulic/Pneumatic test, Ultrasonic thickness measurement (NDT)

- *lifting tools and tackles (section 29)*
- *hoists & lifts (section 28)*
- *pressure vessels (section 31)*
- *dangerous machinery (Centrifuge, power press etc.-Section 21)*
- *Chartered engg. Certificate*
- *Valuer - plant & machinery*

CERTIFICATE OF STABILITY

We are also associated with recognized competent person for certificate of stability, which is required to be obtained for every building/civil structure within the factory premises as per section 6 & 112 of Factories Act.

Our competent person is also Govt. Registered Valuer for valuation of civil structures, buildings, etc.

Infrastructure and support system for Competent Person services (CPS)

- We have hydraulic pumps for carrying out hydraulic tests of pressure vessels.
- We also have Ultrasonic Thickness measurement machine (MS, SS range 1-100 mm thickness)
- We have necessary manpower required for carrying out the tests of lifting tools & tackles, pressure vessels, hoists & lifts, etc. The tests are carried out with complete support towards plant operation, with proper scheduling. Suggestions for improvement are also given by our competent persons based on their expertise gained during their course of service.
- We have authentic literature on Factories Act 1948, Gujarat Factories Act 1984 and continuously upgrade our knowledge regarding amendments and notifications issued by Factories Inspectorate.

SERVICES IN THE FIELD OF SAFETY

In today's scenario, safety of plant and personnel is given due importance owing to statutory compliance as well as the overall benefit gained in production activities. Hence, documentation and implementation of safety are dealt with more professional approach. Technical skill along with sound knowledge of safety is required for this purpose. In our team, we have qualified safety professional who have experience and expertise in safety aspects of chemical industry and are well conversant with the various statutory requirements of Factory Act, OSHA, etc.

Our safety services include -

- *Safety audit as per the guidelines of Indian standards, Factories Inspectorate*
- *Preparation of On-site emergency plan as per the guidelines of Factory Act.*
- *Preparation of safety manual, First Aid manual, etc.*
- *Monthly Safety Inspection, Safety Training*
- *HAZOP & HAZAN Study*
- *Statutory work and documentation as per rule no. 41B, 68K, L, and P of Factory Act.*



Infrastructure and support system for Safety services :

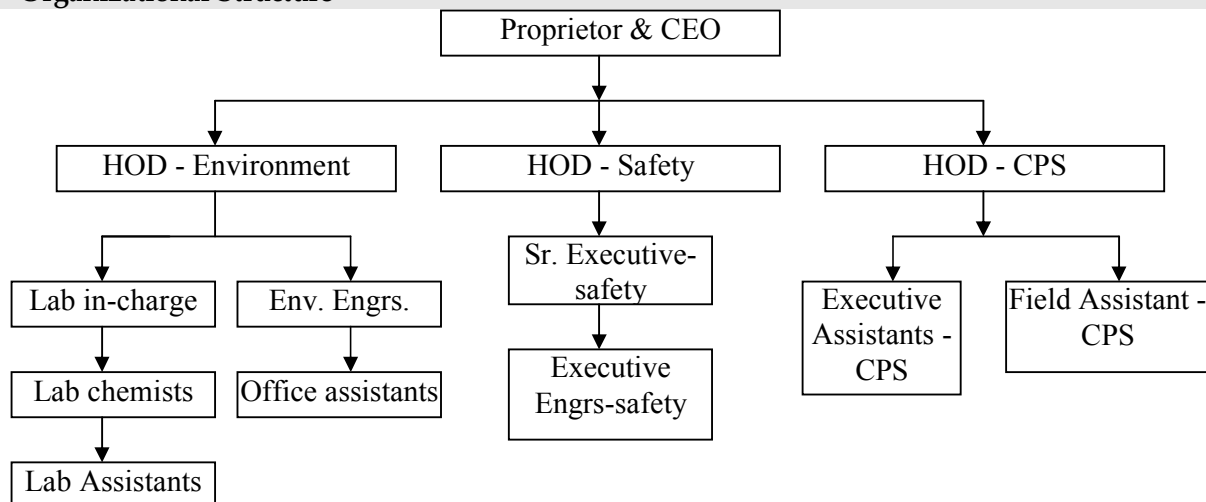
- We have authentic literature on Factories Act 1948, Gujarat Factories Act 1984, IS guidelines and procedures for safety audits, onsite & offsite emergency plans, Hazop & Hazan studies etc.
- We also make use of latest versions of softwares for HAZAN and HAZOP (such as HAZOP-Pro, PHAST) as well as Risk Assessment studies (such as ALOHA and CAMEO) which are downloaded as and when required.
- We are in constant touch with industries and acknowledge ourselves with the latest developments, new safety equipments introduced, and safety issues raised from time to time. We study the incidents caused in industries and use the outcomings to improvise our safety documentation.

☞ **Our strength :** Our Proprietor and Head, Mr. Purvesh Shah, Chemical engineer, A.M.I.E, Chartered Engineer, Govt. approved Valuer, whose experience of more than 10 years in the industry is coupled with his expertise in providing consultancy in statutory compliances. Our team comprises of technocrats from various fields of engineering and science, each having sufficient experience and expertise in individual area of service. Together we aim at serving the industry by utilizing the expertise gained through years of experience.

☞ Human resource :

- ❖ Well-qualified chemists with ample experience and expertise in sampling and analysis.
- ❖ qualified engineers who have gained thorough knowledge in effluent treatment, design of Effluent treatment plants, ETP operation, etc.
- ❖ senior professionals associated with us to enable to develop methods for pollution control and prevention for various types of industries.
- ❖ necessary manpower required for carrying out the tests of lifting tools & tackles, pressure vessels, hoists & lifts, etc.

☞ Organizational Structure





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Our Human resource profile

Designation	Min. Qualification	Experience	Responsibilities
Chief Executive Officer (CEO)	Bachelor in Chemical / Mechanical Engineering	Min. 10 yrs in the field of plant O&M, EMS handling and operation, statutory compliances	Overall management of all services, business development, supervision and final approval of all projects or assignments
Environment Department			
HOD - Environment	Bachelor in Env. Engg.	Min. 8 yrs in EMS handling and operation, statutory compliances	Planning and Execution of laboratory activities and testing of samples, conducting treatability, executing EIA activities and other studies with subordinate staff, documentation for jobs related to statutory compliances
Lab Incharge	B.Sc in Chemistry, M.Sc in Environment	Min. 5 yrs in Environmental analysis and laboratory management	Incharge of laboratory testing, maintenance, housekeeping, instrument calibration, repairs, issuing analysis certificates, implementing and supervising laboratory procedures and standard testing methods
Lab Chemists	B.Sc in Chemistry	Min. 4 yrs in environmental analysis	Analysis of water and wastewater samples, stack monitoring and analysis, AAQM as per standards, as per instructions from Lab-incharge
Lab Assistants	ITI - Lab. Technician	Fresh	Assisting lab chemists for laboratory activities
Env. Engrs – 2 posts	B.Sc Env. Engg.	Min. 2 yrs	Carrying out treatability and EIA studies as directed by HOD
Office Assistant	B.Sc Chem	Min. 2 yr.	Report compilation and technical assistance to Env. Engrs.
Safety Department			
HOD - safety	B.E Mech/Chem + Diploma in Industrial Safety	Min. 7 yrs as Safety Officer Hands-on experience of Safety softwares	Planning and Execution of safety audit jobs (inspection and visits), and other studies (Hazop/Hazan) with subordinate staff, report preparation documentation for jobs related to statutory compliances of Factories Act, scheduling and organizing safety training assignments
Sr. Executive-safety	B.E Mech/Chem + Diploma in Industrial	Min. 5 yrs as Safety Officer	Carrying out inspection and team visits to client units, as directed by HOD for jobs related to Safety audit and other safety studies, using softwares for



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	Safety		hazop and hazan studies
Executive Engrs-safety	B.E Mech/Chem + Diploma in Ind. Safety	Min. 2 yrs as Safety Officer	Report compilation and document preparation as directed by seniors, data collection from documents and drawings given by client
Designation	Min. Qualification	Experience	Responsibilities
CPS Department			
HOD - CPS	Engg. Graduate + Competent person recognized under Factories Act	Min. 10 yrs of competent person services either as individual or as employed	Conducting examination of equipment and witnessing tests, certifying the examination and tests, co-ordination with client regarding CPS jobs
Executive Assistants - CPS	Engg. Graduate in Mech/Chem/Civil	Min. 5 yrs in mechanical field	Assisting HOD in field visits, data collection and certificate preparation
Field Assistant - CPS	Diploma in Mech / Civil	Min. 5 yrs in field work	Arranging and managing skilled and unskilled labour required for carrying out the tests of lifting tools & tackles, pressure vessels, hoists & lifts, etc., co-ordinating with contract labour suppliers and fulfilling legal liabilities)

Our Valued Clients

PARTIAL LIST OF VALUED CLIENTS IN ANKLESHWAR GIDC :

- ◆ ASIAN PAINTS (I) LTD. (PHTHALIC DIVISION)
- ◆ AKANKSHA PAPER MILLS PVT. LTD.
- ◆ AMSAL CHEM PVT. LTD.
- ◆ AVDHOT CHEMICALS
- ◆ BHARAT DURM SUPPLYING COMPANY
- ◆ CARDKEM PHARMA PVT. LTD.
- ◆ CREATIVE ENTERPRISE
- ◆ DEVANSHI DYESTUFF
- ◆ DYMOND DYECHEM
- ◆ ELANTAS BECK INDIA LTD.,
- ◆ GUJARAT INSECTICIDES LTD.
- ◆ GANGA RASAYANIE PVT. LTD.
- ◆ GUJARAT GLYCOLS PVT. LTD.
- ◆ GUJARAT RECLAIM RUBBER PVT. LTD.
- ◆ HINDUSTAN PETROLEUM CORPORATION LIMITED (HPCL)
- ◆ HARPAL DYECHEM PVT. LTD.
- ◆ HEUBACH COLOUR PVT. LTD.
- ◆ HARSHEEL ENTERPRISES
- ◆ IND. ENG. COMPANY



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- ◆ INTEGRAL CHEMICALS FACTORY
- PARTIAL IST OF VALUED CLIENTS IN ANKLESHWAR GIDC :**
- ◆ J. S. CHEMICALS
- ◆ K. A. MALLE PHARMACEUTICALS LTD.
- ◆ KANORIA CHEMICALS & INDUSTRIES LTD.
- ◆ K. PATEL CHEMOPHARMA PVT. LTD.
- ◆ K. PATEL DYECHEM PVT. LTD.
- ◆ KANGAROO INDUSTRIES
- ◆ K.P.L. INTERNATIONAL LTD.
- ◆ LAUREL RESEARCH LAB
- ◆ MERIDIAN CHEMBOND PVT. LTD.
- ◆ MAHADEV INDUSTRIES
- ◆ M-CHEM CORPORATION
- ◆ MAMTA CHEMICALS
- ◆ NEW BRIGHT FABRICATORS
- ◆ NEW THERMAL ENGG. CONSTRUCTION
- ◆ PANCHMAHAL DYESTUFF PVT. LTD.
- ◆ PRAGNA CHEMICALS
- ◆ PANAMA PETROCHEMICALS
- ◆ PARAS IND. LTD.
- ◆ PURE CHEM PVT. LTD.
- ◆ RANGSARJAN CHEMICALS
- ◆ REINE CHEMICALS PVT. LTD.
- ◆ RIDDHI PHARMA
- ◆ RADHESHWAR RASAYAN
- ◆ RPG LIFESCIENCES LIMITED
- ◆ SAJJAN INDIA LIMITED
- ◆ SAURASHTRA CHEMICALS
- ◆ SURYA ORGANICS
- ◆ SURVIVAL TECHNOLOGIES PVT. LTD. UNIT 1 & 2
- ◆ SHREE SULPHAMIC CHEMICALS
- ◆ TAO CHEMICALS

PARTIAL IST OF VALUED CLIENTS IN PANOLI GIDC :

- ◆ A. S. INDUSTRIES
- ◆ ANCHOR INDUSTRIES
- ◆ AGRO PACK
- ◆ AGRI CARE
- ◆ CHEMINOVA INDIA LTD.
- ◆ GUJARAT AGROCHEM LTD.
- ◆ GHARDA CHEMICALS LTD.
- ◆ GINNI FILAMENTS



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- ◆ HIREN ORGOCHEM LIMITED

PARTIAL IST OF VALUED CLIENTS IN PANOLI GIDC :

- ◆ NED ENERGY LIMITED
- ◆ MALDEEP CATALYST PVT. LTD.
- ◆ PI INDUSTRIES LTD. (DIVISION : PESTICIDES INDIA)
- ◆ POOJA INDUSRIES
- ◆ SHIVAM INCORPORATION
- ◆ SOLVAY SPECIALITIES INDIA PVT. LTD.
- ◆ SUMIL CHEMICALS
- ◆ SUPER INTERCHEM
- ◆ SULPHUR MILLS
- ◆ SUN CHLORIDE PVT. LTD.
- ◆ SOLVAY ADVANCED POLYMERS
- ◆ VISHMITA INTERMEDIATES (P) LTD.
- ◆ WANKSONS CHEMICALS INDUSTRIES PVT. LTD.
- ◆ MEGA INNOVATIVE CROPS PVT. LTD.
- ◆ KAWYA LAB

PARTIAL IST OF VALUED CLIENTS IN JHAGADIA GIDC :

- ◆ DRAAGON DRUGS PVT. LTD.
- ◆ GULBRANDSEN TECHNOLOGIES (INDIA) PVT. LTD.
- ◆ JHAGADIA COPPER LIMITED
- ◆ S. KUMAR NATIONWIDE LTD.
- ◆ SEJAL ARCHITECTURAL GLASS LTD.
- ◆ JHAGADIA COPPER LIMITED

PARTIAL IST OF VALUED CLIENTS IN BHARUCHGIDC :

- ◆ BLUE STAR LIMITED
- ◆ GUJARAT INDUSTRIAL DEVELOPMENT CORPORATION (GIDC), BHARUCH
- ◆ HIREN INDUSTRIES
- ◆ MARUTI FERTILIZER LTD.
- ◆ SPECIFIC VENTIL FABRIK
- ◆ YAMIR PACKAGING PVT. LTD.

PARTIAL IST OF VALUED CLIENTS IN DAHEJ GIDC :

- ◆ GUJARAT INDUSTRIAL DEVELOPMENT CORPORATION (G.I.D.C)
- ◆ CHLORIDES INDIA
- ◆ GUJARAT FLUOROCEMICALS LIMITED
- ◆ UNIVERSAL CHEMICALS & IND. PVT. LTD.
- ◆ WELSPUN GUJARAT STAHL ROHREN LTD.
- ◆ MAHIPAL CHEMICALS



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PARTIAL LIST OF VALUED CLIENTS IN KOSAMBA GIDC :

- ◆ GUJARAT STATE FERTILIZERS & CHEMICALS LTD. (FIBER UNIT)
- ◆ PIRAMAL GLASS LIMITED
- ◆ BIRLA CELLULOSIC
- ◆ PRAGATI GLASS LIMITED

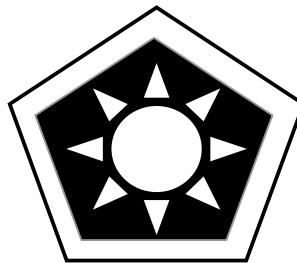
PARTIAL LIST OF VALUED CLIENTS IN VALIA GIDC :

- ◆ GODREJ INDUSTRIES LIMITED
- ◆ ENKI GLASS INDUSTRY PVT. LTD.

VALUED CLIENTS FROM OTHER AREA :

- ◆ AGRI CHEM, VALLAB VIDHYANAGAR,
- ◆ BANCO ALLUMINIUM LIMITED, VADODARA
- ◆ GUJARAT STATE FERTILIZERS & CHEMICALS LTD. (POLYMER UNIT), VADODARA
- ◆ H. K. ENTERPRISE, VALLAB VIDHYANAGAR,
- ◆ IMPERIAL OIL FIELD CHEMICALS LTD., HALOL
- ◆ PIDILITE INDUSTRIES, VAPI
- ◆ ROLASTAR PVT.LTD., BILIMORA
- ◆ TIME TECHNO PLAST INDUSTRIES, DAMAN
- ◆ SHAKTI CHEMICAL, HALOL
- ◆ SE FOREGE LTD, VADODARA
- ◆ SHREE SHAKTI INDUSTRIES, HALOL
- ◆ SINTEX INDUSTRIES LTD., KALOL
- ◆ SWATI SPENTOS, VAPI
- ◆ YOGI CHEMICALS INDUSTRIES, VADODARA
- ◆ WELSPUN GUJARAT STAHL ROHREN LTD. (PIPE PLANT), ANJAR

COMPANY PROFILE



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